

Job description

We are engaged in the manufacture and maintenance of tooling for the automotive mouldings industry. We are currently looking to recruit a number of CNC Machinists.

Duties

- Load/unload parts, distinguishing and identifying proper tooling/collets/fixtures.
- Program and set up CNC to complete new product/different functions.
- Change the tooling of the CNC machine.
- Observe machine operation to verify accuracy of machine settings and to detect malfunctions or out-of-tolerance machining.
- Adjust machine control, including part process.
- Inspect tools for sharpness and usability, deburr and report concerns to Tool room Chargehand.
- Verify “first piece inspection” using appropriate measuring instruments
- Post edit CNC programme to “fine tune” process for optimum performance
- Set-up a range of 3, 4, and 5 axis CNC machine tools by installing and adjusting work holding devices, tooling, spindle liners and bar feeders.
- Operate a range of 3, 4, and 5 axis CNC machine tools, ensuring that machine down time is minimised.
- Verify programs and settings using a range of measuring equipment on first articles and apply appropriate adjustments and program modifications.
- Ensure component compliance in accordance with engineering drawings and quality procedures using a range of inspection equipment.
- Contribute to continuous improvement activities within the department.
- Maintain and improve time standards.
- Ensure that daily maintenance is carried out as required.
- Report problems/failures that may impact on the organisation and/or its clients/customers to Line Manager
- Undertake appropriate CNC, inspection, maintenance and cleaning (including fluid check etc)
- Maintain a high level of housekeeping.
- Observe health and safety regulations as laid down in company procedures and government legislation.
- Always adhere to company procedure.
- To support with any other ad-hoc tasks where required

Qualifications/Experience

- Experience working in both Manual & CNC Machinery
- Experience using Lathes, Milling Machines & Borers
- Programming / Setting
- Reading & Working from CAD Drawings
- Ability to work alone or part of a team

Hours of Work

2 Shift rotating as below, 1 week of each:

0600 - 1400 (Mon-Fri)

1400 - 2200 (Mon-Fri)

There will be a requirement to work on a 3 shift rotating basis in the future this will include a night shift of 2200 - 0600 (Sun - Thurs)

Overtime

All hours worked over 40 hrs per week will be paid at 1.5 (including Saturdays) overtime on Sundays will be at 2.

Holidays

24 days per annum plus statutory bank holidays, 1 extra service day per 3 year period up to a maximum of 6

Job Type: Full-time

Salary: £16.20-£17.38 per hour